

ABSTRACT OF THE DISCLOSURE

A casting apparatus comprises a die 2 which contains a molten metal which is poured via an opening section which is disposed above the die, a heater which is disposed above the die, a gas supplying structure for supplying an inert gas to a surface of the molten metal, a lid 6 which is disposed between the surface of the molten metal and the heater, and a lid moving structure for moving the lid to the die relatively so as to control the opening amount of the opening section above the die.

By doing this, it is possible to fill a raw material and remove impurities.